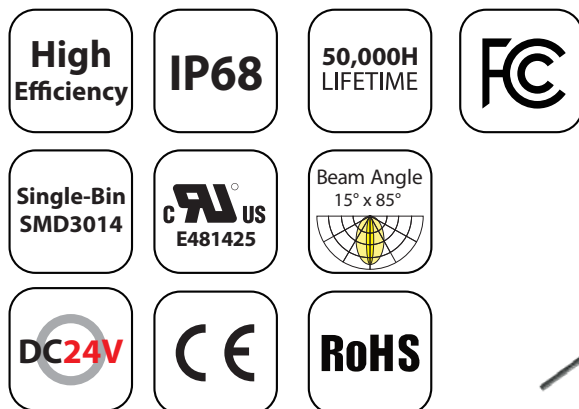


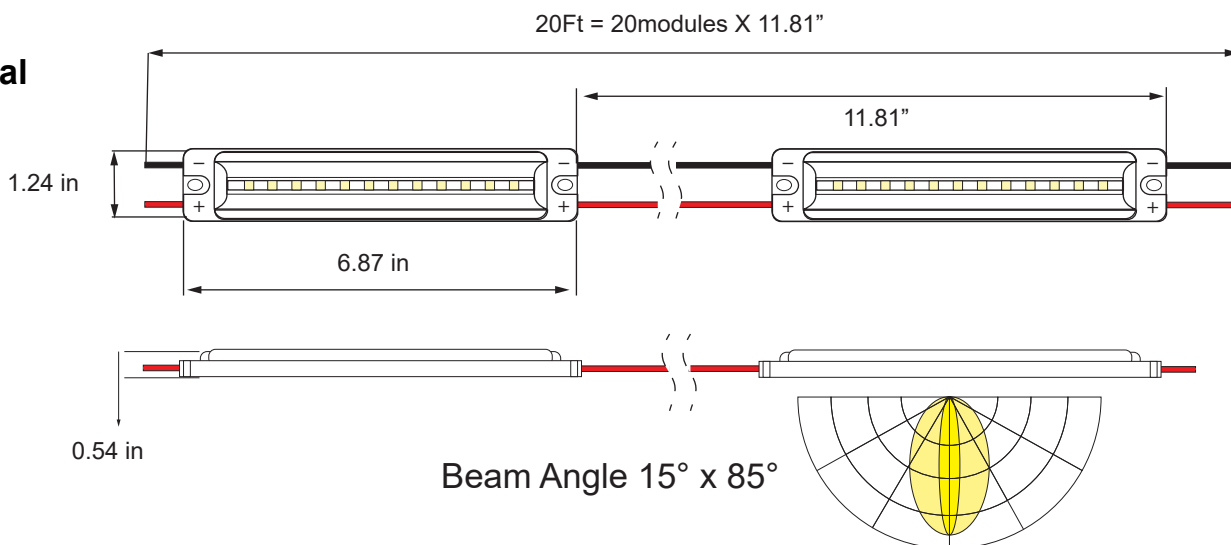
Characteristics



High Luminous Efficacy LED Module Solution for Cabinets (Best for 4.72" ~ 11.8" depth)

- Electrical and material safety certified (UL, CE and RoHS Certificates)
- Industry-leading, single-bin SMD3014 LED chips
- Ultra Sonic Welding Technology provides extreme weather protection (IP68)
- Secure and easy fastening with genuine double coated tissue 3M adhesive
- Guaranteed lifetime of more than 50,000 hours (L70)
- High strength polycarbonate lens + ABS plastic body for harsh environments
- Fully integrated 15° x 85° optical lens for wide and evenly distributed light
- 5-Year Limited Warranty: subject to terms and conditions; see full warranty policy for details. (Page 7)

Physical



Optical Characteristics

Color Temp.	Current Dissipation (mA)	Power Consumption (Watt)	Luminous Flux (lm)	Luminous Efficiency (lm/W)	Beam Angle
White 6,500K	267	6.4	832	130	15° x 85° (2Θ½)

Electrical Characteristics

Current dissipation: 267mA // Operating power: DC 24V // 24V Dimming support
Maximum quantity for serial connection: 20 modules.

****Connecting more than 20 modules in series will result in unstable brightness**

Thermal

Heat dissipation: Ambient air
Operating ambient temperature: -13° F to 131° F
Storage ambient temperature: -4° F to 185°F

Ingress Protection

IP68: Complete protection against dust and water.
Immersion up to 1 meter under defined condition of pressure and time.

Construction

LED type: SMD 3014 // Body, Lens, PCB: ABS, PC and FR-4
Cable: UL, AWM2468 18AWG
Pre-mounted 3M adhesive tape and screwing hole for mechanics fastening

Approval

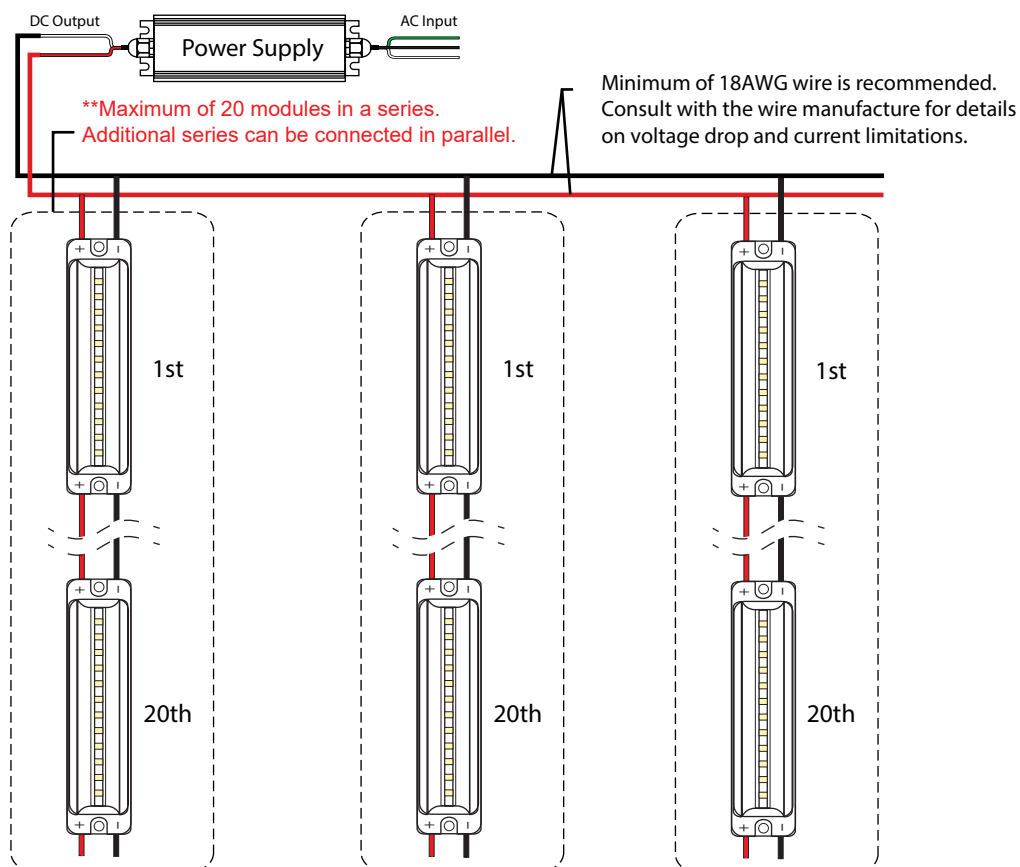
EN 55015/A2: 2009
UL879 -U.S Standard for Electric Sign Components
C22.2 No. 207-M89-Canadian Standard for Portable and Stationary Electric Signs & Displays
RoHS Directive 2011/65/EU

Packaging

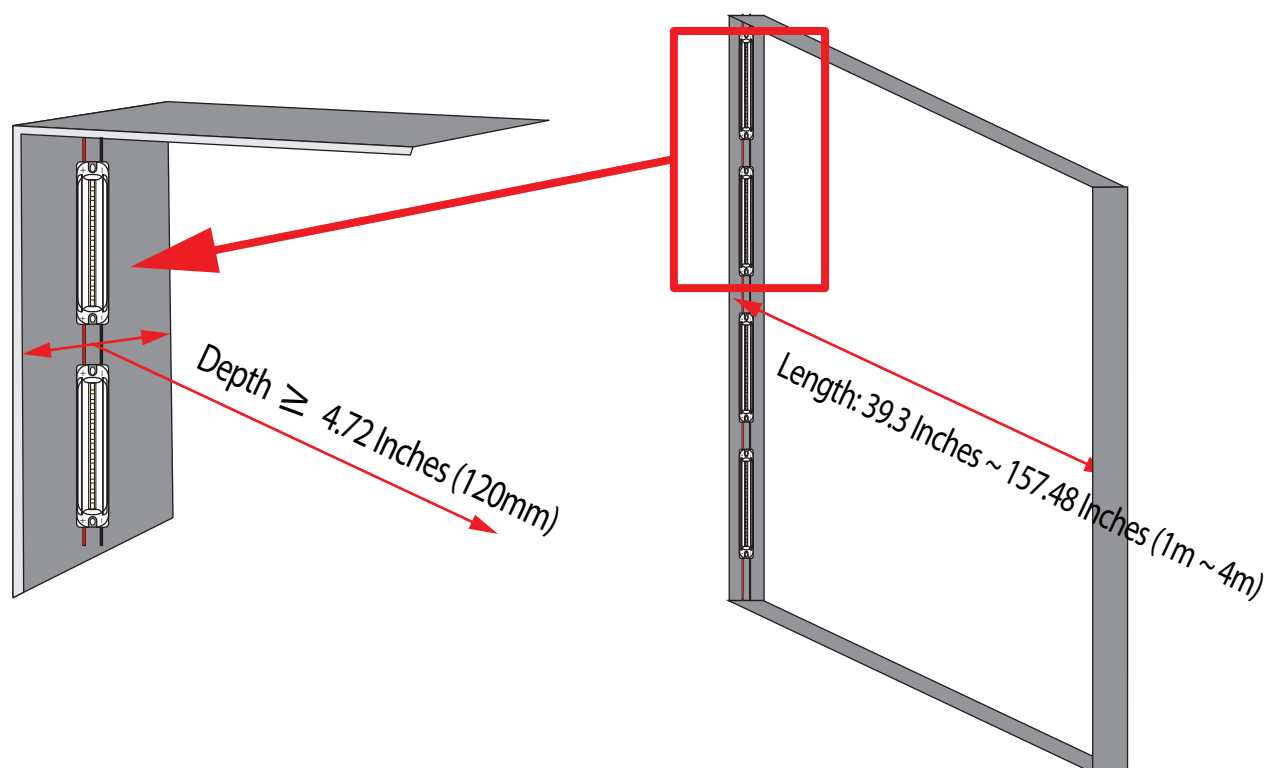
Anti-static vinyl bag: 20 modules (20 feet)
Master carton box: 280 modules (14 vinyl bags, 280 feet)

Wiring Guide

EN 55015/A2: 2009
UL879 -U.S Standard for Electric Sign Components
C22.2 No. 207-M89-Canadian Standard for Portable and Stationary Electric Signs & Displays
& Displays RoHS Directive 2011/65/EU



Application



Required Quantity of LED Modules Based on Cabinet Size

Cabinet (Size)	Qty. per (Line)	Total (Modules)	Distance (Led to Led)	Total (Watt)
4x5	7x2	14	8.58"	89.6
4x6	8x2	16	9.00"	102.4
4x7	9x2	18	9.34"	115.2
4x8	10x2	20	9.60"	128
4x9	11x2	22	9.82"	140.8
4x10	12x2	24	10.00"	153.6

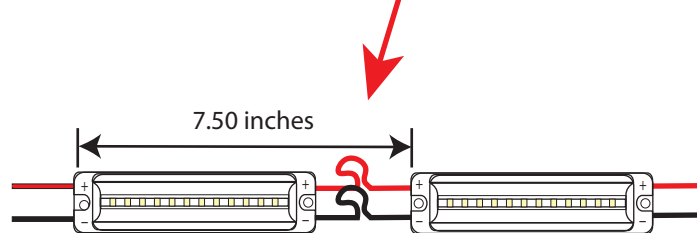
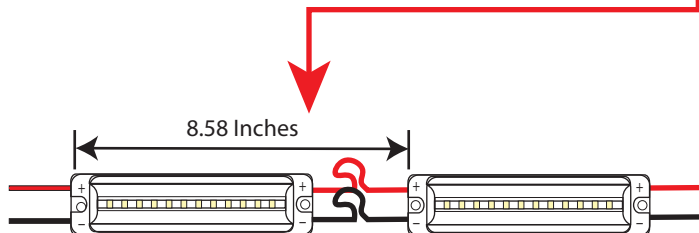
Cabinet (Size)	Qty. per (Line)	Total (Modules)	Distance (Led to Led)	Total (Watt)
5x6	9x2	18	8.00"	115.2
5x7	11x2	22	7.64"	140.8
5x8	12x2	24	8.00"	153.6
5x9	14x2	28	7.72"	179.2
5x10	15x2	30	8.00"	192.0
5x11	17x2	34	7.77"	217.6
5x12	18x2	36	8.00"	230.4

Cabinet (Size)	Qty. per (Line)	Total (Modules)	Distance (Led to Led)	Total (Watt)
6x8	8x4	32	12.00"	204.8
6x9	9x4	36	12.00"	230.4
6x10	10x4	40	12.00"	256.0
6x11	11x4	44	12.00"	281.6
6x12	12x4	48	12.00"	307.2
6x13	13x4	52	12.00"	332.8
6x14	14x4	56	12.00"	358.4

Cabinet (Size)	Qty. per (Line)	Total (Modules)	Distance (Led to Led)	Total (Watt)
8x10	12x4	48	10.00"	307.2
8x12	15x4	60	9.60"	384.0
8x14	17x4	68	9.89"	435.0
8x16	20x4	80	9.60"	512.0
8x18	22x4	88	9.82"	563.2

Cabinet (Size)	Qty. per (Line)	Total (Modules)	Distance (Led to Led)	Total (Watt)
9x10	14x4	56	8.58"	358.4
9x12	17x4	68	8.47"	435.2
9x14	20x4	80	8.40"	512.0
9x16	22x4	88	8.73"	563.2
9x18	25x4	100	8.64"	640.0

Cabinet (Size)	Qty. per (Line)	Total (Modules)	Distance (Led to Led)	Total (Watt)
10x12	18x4	72	8.00"	460.8
10x15	24x4	96	7.50"	614.4
10x18	28x4	112	7.72"	716.8
10x20	31x4	124	7.75"	793.6
10x24	36x4	144	8.00"	921.6



Step-by-Step Installation Guide

(Model N° M328EW32E)

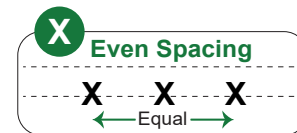
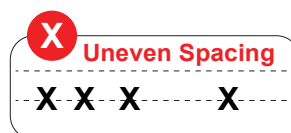
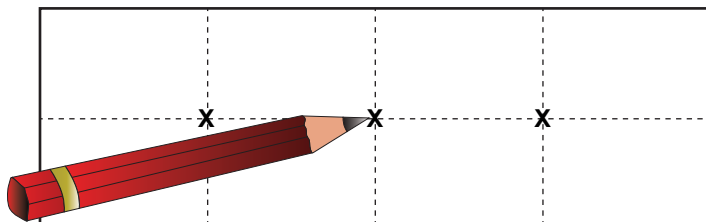
Required Tools	- LED Modules - Wirenuts - LED Power Supply - LED Wire - Wire Stripper
Package Contents	20 LED modules pcs/bag ~ 20Ft
Safety Warnings	- LED modules must be installed and operated by qualified professionals - Cut off the power to the power supply before installation - Do not handle electrical parts with wet hands - Use appropriate personal protective equipment (PPE), such as safety shoes, gloves, etc.

1. Prepare the Area

Clean and dry the installation surface to ensure it is free of dust, grease, or any debris

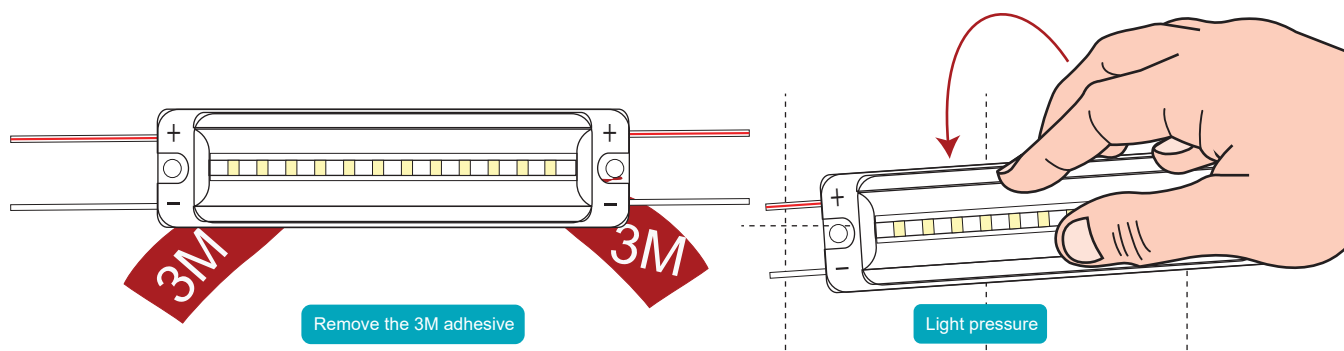
2. Measure and Mark

Measure the area to ensure even spacing and proper alignment of the LED modules. Mark the positions before mounting.



3. Mount the LED Modules

- A maximum of 20 LED modules should be connected in series. All additional series should be connected in parallel.
- Remove the 3M adhesive backing from each LED Module
- Place each LED module in the marked position and apply light pressure to activate the adhesive



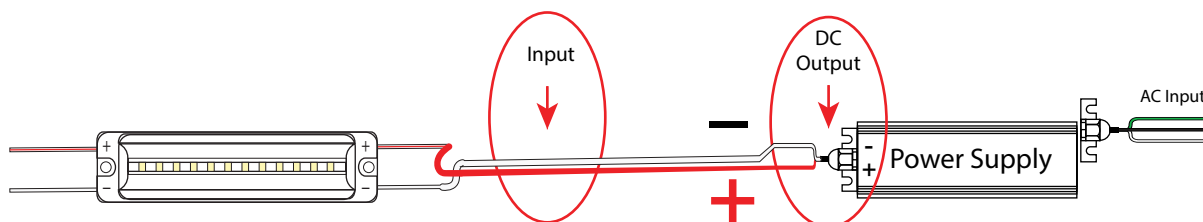
4. Adhesive Activation

The 3M adhesive is designed to strengthen over time, especially with exposure to heat, improving its bonding performance

- * It is recommended to use silicone to ensure a better adhesion to secure the LED modules, when screws are not used, ensuring long-term stability
- * Customer can determine the type of silicone based on the installation surface

5. Install the 24 VDC Power Supplies

- Use appropriate equipment for a safe installation
- Ensure the 24 VDC power supply is not connected to the 110-277VAC main power during installation
- **Connect the 24 VDC power supply to the LED module series using wire nuts:**
 - Connect the positive output (red wire) of the 24 VDC power supply to the positive input of the LED module (white wire with a red stripe)
 - Connect the negative output (black wire) of the 24 VDC power supply to the negative input of the LED module (solid white wire)



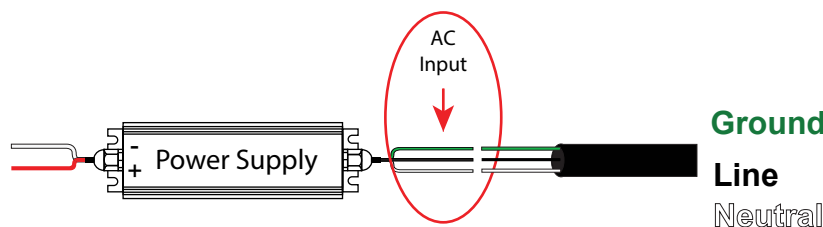
6. Verification

Verify that all connections are correct

7. Connect to Main Power

Connect the 110-277VAC main power to the 24 VDC power supply

- * Always follow the power supply manufacture's instructions to avoid, short circuits, damage to the LED modules, or electrical hazards.



8. Safety Notice

- Always follow the power supply manufacture's instructions to avoid, short circuits, damage to the LED modules, or electrical hazards.
- Do not exceed 80% of the power supply's maximum output capacity.
- The quantity of power supplies required will be determined by the total number of LED modules installed
- Failure to follow all operating conditions may void the warranty

* All products are thoroughly inspected and tested prior to sale to ensure compliance with quality and performance standards.

Product Warranty Policy

ELITE LED SUPPLY is committed to excellence in product quality and the full satisfaction of its customers. In support of this commitment, it provides a five (5) year limited warranty covering the repair or replacement of products under **specified operating conditions and in accordance with the product specifications**.

Operating Conditions:

(Model N° E328EW32E)

- LED modules must be installed and operated by qualified professionals.
- LED modules must operate within the specified electrical range and environmental conditions (ingress protection rating of IP68).
- LED modules must be connected to a 24 VDC power supply, not exceeding 80% of the power supply's maximum output capacity.
- A maximum of 20 LED modules should be connected in series. All additional series should be connected in parallel.

Warranty Coverage:

(Model N° E328EW32E)

- Warranty cover the repair or replacement of LED modules under specified operating conditions.

Period Coverage:

(Model N° E328EW32E):

- The warranty is valid for 5 years from the day of purchase

Warranty dose not Cover:

(Model N° E328EW32E):

- Misuse, improper installation, electrical surges, or physical damage
- Labor or installation costs
- Shipping and delivery costs for warranty claims, **unless otherwise stated**

Warranty Terms and Conditions

(Model N° E328EW32E):

- Defective LED modules must be reported within 48 hours of receipt
- All the claims require a valid proof of purchase (Invoice) which must match ELITE LED SUPPLY records
- LED modules are eligible for repair or replacement only after inspection
- Approved claims will be repaired or replaced in accordance of manufacturer terms within 1-5 business days
- **Shipping and Delivery Costs for Warranty Claims:**
 - **Manufacturing defects:** ELITE LED will refund the shipping / delivery costs or issue a credit for a future order
 - **Defect due to misuse, improper installation, electrical surges, or physical damage:** The customer is responsible for all shipping and delivery costs related to the warranty claim.

* All products are thoroughly inspected and tested prior to sale to ensure compliance with quality and performance standards.



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